

DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

It is hereby declared that the items listed in table A are compliance with:

The European Union Legislation:
Regulation 1935/2004/EC
Regulation 2023/2006/EC
European Parliament and Council Directive 94/62/EC
Regulation 10/2011/EC (for containers made by paper / trayboard + PET)
UNI EN 13432:2002 (for PLA lids)
Regulation 282/2008/EC (for R-PET lids)

The following Italian Legislation:
DPR 777/82 and subsequent updates and amendments
DM 21/03/1973 and subsequent updates and amendments
D.Lvo 108/92 and subsequent updates and amendments
D.Lvo 152/2006 and subsequent updates and amendments For environmental standards

Other Legislation:
BfR Recommendation XXXVI, BfR XXXVI/2
Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I § 176.170, § 176.180 (§ 176.180, na per Salad Bowls),
§ 177.1630 for Plastic Lids

Inks are in conformity with the requirements stated by EUPIA

The the materials / articles mentioned above meet the purity requirements established by the Ministerial Decree of 21.03.1973 and the following composition requirements:

- Material suitable for contact with food for which migration tests are required
(at least 75% fibrous matter, at most 10% bulking substances, at most 15% auxiliary substances)
- Material suitable for contact with food for which migration tests are not required
(at least 60% fibrous matter, maximum 25% filler substances, maximum 15% auxiliary substances)

Restrictions related to heavy metals migration, PAA and BPA

The material and products respect the specific release limits defined related to heavy metals, aromatic amines and bisphenol A (BPA)

Dual use substances

No substances regulated by Reg. (EC) N. 1333/2008 and by Reg. (CE) N. 1334/2008 (substances also called "dual use additives") are added in the articles. According to experimental data and / or theoretical calculations, these substances comply with the provisions of art. 11 paragraph 3, letter a, b of Reg. (EU) N. 10/2011 and DM 21/03/73



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The European Union Legislation:
Regulation 1935/2004/EC
Regulation 2023/2006/EC
European Parliament and Council Directive 94/62/EC
Regulation 10/2011/EC (for containers made by paper / trayboard + PET)



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TABLE A

The materials / articles are manufactured with:

<i>Ecopack Item Code</i>	<i>Description</i>	<i>Material Description</i>
EC1000/15080	Medium salad bowl - 1000 ml	Havana cardboard of pure virgin bamboo fibre + PE. Grammage: 320 gsm +/-5% + 18 µm
EC1300/18466	Big salad bowl - 1300 ml	Havana cardboard of pure virgin bamboo fibre + PE. Grammage: 320 gsm +/-5% + 18 µm
EC150/COP-PET	PET Lid for Salad bowl mini 500 ml, small 750 ml and medium 1.000 ml	PET Thickness: 280 µm
EC184/COP-PET	PET Lid for Large Salad bowl 1300 ml	PET Thickness: 280 µm
EC750/15060	Small salad bowl - 750 ml	Havana cardboard of pure virgin bamboo fibre + PE. Grammage: 320 gsm +/-5% + 18 µm

Store the boxes closed, in cool and dry place (relative humidity: 40 and 55%, temperature: 20-25°C)

This Declaration is valid as of the date specified below and it will be replaced if significant changes in the material's production alter any essential requirements in terms of compliance or if the legislation specified in this declaration has been amended and updated in such a manner as to require a new evaluation of compliance.

This Declaration is valid in any case valid for a maximum of two years.

Date: 02/02/2021

Surname and name: Ferri Annalisa

Position: CEO

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DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE WITH PAPER AND CARTONBOARD INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

PAPER FOOD PACKAGING MOLDS / PAPER CUPS

It is hereby declared that the items listed in table A are compliance with:

TABLE 1	
Reference N.	DESCRIPTION OF FOOD
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares
02.01	Starches
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02.03	Cereal flour and meal
02.04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
02.05	Dry bakery products, biscuits and dry pastries
02.06	Fresh bakery and pastry products
03	Chocolate, sugar and their derivatives, confectionery
03.01	Chocolate, chocolate-coated products, substitutes and substitutes-coated products
03.02	Confectionery
04.01	Whole fruit, fresh or chilled, unpeeled
04.02	Processed fruit: A. Dried or dehydrated fruits, whole, sliced, flour or powder
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others): A. Shelled, dried, flaked or powdered B. Shelled and roasted C. In paste or cream form
04.04	Whole vegetables, fresh or chilled, unpeeled
04.05	Processed vegetables: A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder B. Fresh vegetables, peeled or cut
05	Fats and oils
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)
05.02	Margarine, butter and other fats and oils made from water emulsions in oil
07.04	Cheeses:
08	Miscellaneous products
08.01	Vinegar
08.02	Fried or roasted food
08.04	Sauces
08.05	Mustard
08.06	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff A. With fatty substances on the surface B. Other



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MAXIMUM PROCESS TEMPERATURE:

- Maximum processing temperature: 220°C in traditional oven
- Minimum processing temperature: - 18°C
- Store the boxes in cool and dry place (relative humidity: 40 and 55%, temperature: 20-25°C)

Our products comply with BfR XXXVI and XXXVI/2. Paper and Paperboard for Baking Purposes. Paper and paperboard produced in accordance with BfR Recommendations must not be used at temperatures greater than 220 °C; for the use in microwave ovens a temperature of 150 °C must not be exceeded.

Kindly note that the paper is not a static materials and it's affected by many different factors during baking time (as aqueous components, Fats, sugars, baking oven, time,..)

The customer can safely use our products up to 220°C and also at lower temperatures, according to the recipe.

Customers use our products for a wide range of recipes, both salty and sweet.



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DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

SALAD BOWLS

It is hereby declared that the Salad Bowls intended for direct and indirect contact with food, supplied to you for the packing of: Dry, fatty, acids and aqueous foodstuffs

are suitable for the packing of the food reported in table 2

TABLE 2	
Reference N.	DESCRIPTION OF FOOD
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares
02.01	Starches
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02.03	Cereal flour and meal
02.04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
04.01	Whole fruit, fresh or chilled, unpeeled
04.02	Processed fruit: A. Dried or dehydrated fruits, whole, sliced, flour or powder
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others): A. Shelled, dried, flaked or powdered B. Shelled and roasted C. In paste or cream form
04.04	Whole vegetables, fresh or chilled, unpeeled
04.05	Processed vegetables: A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder B. Fresh vegetables, peeled or cut
05	Fats and oils
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)
05.02	Margarine, butter and other fats and oils made from water emulsions in oil
07.04	Cheeses:
08	Miscellaneous products
08.01	Vinegar
08.02	Fried or roasted food
08.04	Sauces
08.05	Mustard
08.06	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff A. With fatty substances on the surface B. Other

After being used, the salad bowls are recyclable if disposed with paper waste, in compliance to:

- UNI EN 11743:2019
- Aticelca 501(2019): Level A

The plastic material is manufactured with the following materials and substances: PE

(in bold the indication of the type of plastic (polymer) and any substances subject to restrictions present in the product, with the indication of the relative specific migration limits)

GLOBAL MIGRATION and SPECIFIC RESTRICTIONS

Substances subject to restrictions

We declare that the material does not contain substances subject to restrictions in the aforementioned legislation and respects the global migration limits and specific restrictions.

The results of the tests carried out are reported below.

- Benzophenone (SML: 0.6 mg/kg – results: ND)
- 4-metilphenzofenone (SML: 0.2 mg/kg – results: ND)
- Heavy Metals (see table 3)

TABLE 3		
METAL	SML	RESULTS
Ba	1 m g/kg	ND
Cb	0.05 m g/kg	ND
Cu	5 m g/kg	ND
Fe	48 m g/kg	ND
Li	0.6 m g/kg	ND
Mn	0.6 m g/kg	ND
Zn	5 m g/kg	ND
Al	1 m g/kg	ND
Ni	0.2 m g/kg	ND

Global Migration analysis

In table 4: terms of analysis carried out for migration test on products

TABLE 4 – TEST CONDITIONS	
SIMULANT *	TERMS (TIME AND TEMPERATURE) *
Acetic acid 3% in aqueous solution (w / v)	2 h at 70°C for long contact
10% ethanol in aqueous solution (w / v)	2 h at 70°C for long contact
Ethanol 95%	2 h at 60°C for long contact
Isoctane	0,5 h at 40°C for shortcontact
*reference to Reg. (UE) n.10/2011, and subsequent updates.	

The global migration limit, together with other specific restrictions to which the monomers and / or additives present in the material may be subjected, are in compliance with the conditions of use mentioned above. The statement is supported by analytical tests conducted in accordance with Regulation (EU) No. 10/2011 or based on calculations made considering the content of the substances subject to migration limits.

The calculations were made assuming that 1kg of food comes into contact with 6 dm² of packaging material

EXCLUSIONS

The articles are not suitable to get in contact with foodstuff that differ from the ones reported in table 2



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DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

LIDS for SALAD BOWLS / LIDS for PIE / PLUMPY

It is hereby declared that the PLA / PET LIDS for SALAD BOWLS and R-PET LIDS for PIE / PLUMPY are intended for direct and indirect contact with food, supplied to you for the packing of: Dry, fatty, acids and aqueous foodstuffs

are suitable for the packing of the food reported in table 5

TABLE 5	
Reference N.	DESCRIPTION OF FOOD
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares
02.01	Starches
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02.03	Cereal flour and meal
02.04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
04.01	Whole fruit, fresh or chilled, unpeeled
04.02	Processed fruit: A. Dried or dehydrated fruits, whole, sliced, flour or powder
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others): A. Shelled, dried, flaked or powdered B. Shelled and roasted C. In paste or cream form
04.04	Whole vegetables, fresh or chilled, unpeeled
04.05	Processed vegetables: A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder B. Fresh vegetables, peeled or cut
05	Fats and oils
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)
05.02	Margarine, butter and other fats and oils made from water emulsions in oil
07.04	Cheeses:
08	Miscellaneous products
08.01	Vinegar
08.02	Fried or roasted food
08.04	Sauces
08.05	Mustard
08.06	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff A. With fatty substances on the surface B. Other



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GLOBAL MIGRATION and SPECIFIC RESTRICTIONS

Substances subject to restrictions

We declare that the material does not contain substances subject to restrictions in the aforementioned legislation and respects the global migration limits and specific restrictions.

The results of the tests carried out are reported below.

Heavy Metals (see Table 6)

TABLE 6		
METAL	SML	RESULTS
Cd	Absence (mg/kg)	ND
Pb	Absence(mg/kg)	ND
Al	1	ND
BA	1	ND
Co	0.05	ND
Cu	5	ND
Fe	48	ND
Li	0.6	ND
Mn	0.6	ND
Zn	5	ND
Ni	0.02	ND

Global Migration analysis

In table 7: terms of analysis carried out for migration test on SALAD BOWLS LIDS

TABLE 7 – TEST CONDITIONS	
SIMULANT *	TERMS (TIME AND TEMPERATURE) *
10% ethanol in aqueous solution (w / v)	8 h at 60°C for long contact
Ethanol 95%	8 h at 60°C for long contact
Isotane	8 h at 60°C for long contact
3% acetic acid in aqueous solution (w / v)	2 h at 70°C for long contact
50% ethanol in aqueous solution (w / v)	2 h at 70°C for long contact
EXTRACTANTS	TERMS (TIME AND TEMPERATURE) *
Distilled water	2 h at 250°F followed by net chloroform extraction
50% Ethanol	24 h at 120°F followed by net chloroform extraction
N- ephane)	2 h at 150°F followed by net chloroform extraction
*reference to Reg. (UE) n.10/2011, and subsequent updates.	

In table 8: terms of analysis carried out for migration test on PIE / PLUMPY LIDS

TABLE 8 – TEST CONDITIONS	
SIMULANT *	TERMS (TIME AND TEMPERATURE) *
3% acetic acid in aqueous solution (w / v)	10 days at 40°C for long contact
Distilled water	10 days at 40°C for long contact
Ethanol 95%	10 days at 40°C for long contact
*reference to Reg. (UE) n.10/2011, and subsequent updates.	

The global migration limit, together with other specific restrictions to which the monomers and / or additives present in the material may be subjected, are in compliance with the conditions of use mentioned above. The statement is supported by analytical tests conducted in accordance with Regulation (EU) No. 10/2011 or based on calculations made considering the content of the substances subject to migration limits.

The calculations were made assuming that 1kg of food comes into contact with 6 dm2 of packaging material



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EXCLUSIONS

The articles are not suitable to get in contact with foodstuff that differ from the ones reported in table 5

MAXIMUM PROCESS TEMPERATURE:

PET LIDS: Use at temperatures between -18 and 60° C.
Not suitable for oven or microwave.

PLA LIDS: Use at temperatures between 0°C and 40° C.
Not suitable for oven or microwave and freezer.

R-PET LIDS: Use at temperatures between -18 and 70° C.
Not suitable for oven or microwave



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